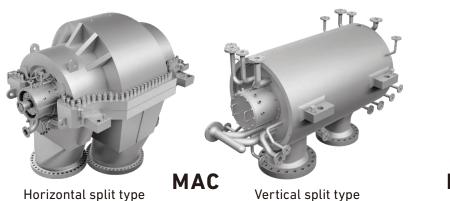
## MITSUBISHI CO<sub>2</sub> Compressors Contributing to Building the CCUS Value Chain

Mitsubishi Heavy Industries Compressor Corporation (MCO) offers two product lines for CO<sub>2</sub> compression: in-line/between bearing (MAC) and multi-shaft/multi-stage, also referred to as integrally geared (MAC-G). With a track record of supplying over 100 units for CO<sub>2</sub> service since the 1990's, MCO is well-equipped to provide the best-suited CO<sub>2</sub> compressors for customers' projects.





### **Compressor features**

- ► Robust rotor dynamics design
- ► Stable superior performance
- ► Easy maintenance
- ► Reliable long term operation

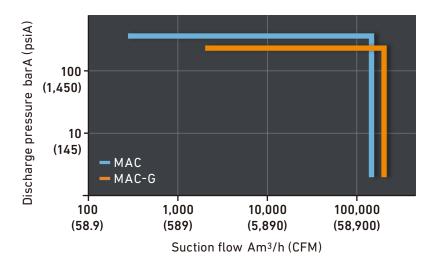
#### **Benefits to our customers**

- ► High efficiency and low running cost
- ► Reliable continuous operation with minimum maintenance downtime
- Optimized compressor system
- Quick and excellent after-sales service

# Typical Application Range for CCUS

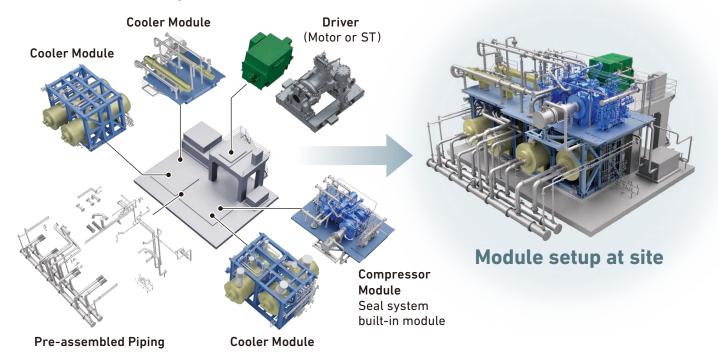
MCO's CO<sub>2</sub> compressors can accommodate volumetric flow ranges from less than 1,000 Am<sup>3</sup>/h at near atmospheric pressure, up to hundreds of thousands Am<sup>3</sup>/h at extremely high pressure.

Typical process requirements for CCUS applications are up to 400,000 Am<sup>3</sup>/h at 200-250 barA discharge.



### Modularized Package for MAC-G

- 4-module package design that considers transportation
- Piping inside the module is assembled in the workshop
- Amount of site welding work is minimized



### Mitsubishi's Track record for CCUS

### MCO provided world's largest class in-line and integrally geared CO2 compressor for CCUS.

| Delivery year | Country | Capacity<br>(metric tons per day) | Compressor<br>type |
|---------------|---------|-----------------------------------|--------------------|
| 2003          | Algeria | 2,200 × 2                         | MAC                |
| 2010          | USA     | 500                               | MAC                |
| 2016          | USA     | 4,800                             | MAC-G              |
| 2024          | Canada  | 3,400                             | MAC                |
| 2024          | USA     | 3,300                             | MAC                |
| 2024          | Qatar   | 4,000 × 2                         | MAC                |



World's first post-combustion CO2 capture demo plant





MAC-G



World's largest CCUS plant



